# Jay-D Build Guide

Introduction

# The beginning

**Prefer video instructions?** We got you covered! You can follow along with our **Jay- D video build guide** at this <u>link</u>.

## Welcome to CircuitMess Jay-D build guide!

By following this build guide, you'll learn how to assemble your own mini DJ mixtable. With Jay-D, you'll learn how microcomputers and other electronic components are used for sound production. You'll also get a bit closer to becoming a DJ superstar!

# Check out the anatomy guide before you start to learn more about the components you're about to assemble.

A great addition to this guide that leads you through all the steps of the build is the anatomy guide that explains the components on the main board in more depth.

You can check it out here!

Get ready to have some fun!<br>

### Age group

Jay-D is designed for everyone that's at least 11 years old - like it says on the box.

Some of the assembly steps should be approached carefully, so make sure to have an adult jump in if you need some help with soldering or tightening the bolts later in the process. It's okay to ask for help.

Don't worry though! We'll go through the assembly step by step and provide some useful tips along the way. We'll give you a heads-up if there's something important to keep in mind while assembling.

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## **Assembly time**

It should take you approximately 4 hours to fully assemble your Jay-D.

Of course, the assembly time depends on your previous knowledge and experience. If you don't have any experience yet, don't worry! It just might take you a little longer to get into the groove and overcome the challenges in the beginning.

#### **Skills**

You don't need to have any specific skills before getting your hands dirty with this DIY project.

The main objective here is to have fun and learn something new.

So hold on tight, read all the instructions, and get ready to have fun! This is a great opportunity and your first step in your big engineering career.

# Learning with Jay-D

As previously mentioned, Jay-D will teach you a few useful things in the following 4 hours or so.

Here's what you will learn:

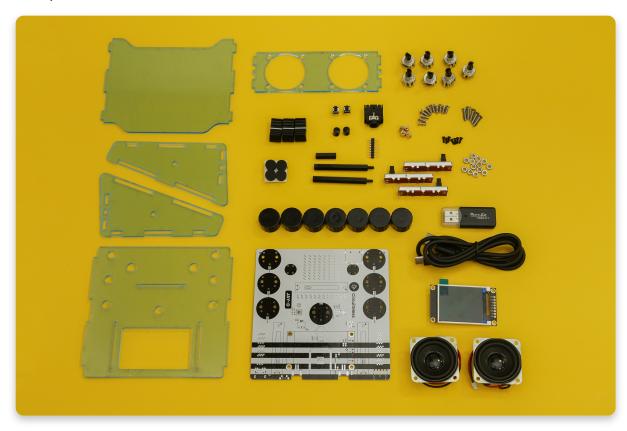
- What components are needed for digital sound production
- What are the sound waves and how can they be produced using computers and various electronic components
- What is a DAC and how it can be controlled for simultaneous playback of multiple sound files
- How a DJ mixtable works
- How to code custom light shows for your Jay-D mixtable
- How to code a custom sound effect into your Jay-D turntable

# What's in the box?

# Let's meet all the components that arrived in the box!

Open your Jay-D box and check if you have all the components. Make sure to lay it all on a clean surface where you'll inspect if everything is there according to the photo and the list below.

In case something is missing, please contact us at **contact@circuitmess.com**. Send us a photo of everything that came in the box, and we'll get back to you as soon as possible to resolve the issue.



Here is the list of components:

- 1. Main circuit board connects all the chips together
- 2. Display board 128\*160 TFT color display
- 3. Acrylic casing
- 4. A bag of other small components such as resistors, pushbuttons, nuts, and bolts (we'll go over that in the next step)
- 5. Two 5W speakers
- 6. Custom-made plastic knobs
- 7. USB-C cable for charging and programming the device
- 8. 4GB Micro SD card with a bunch of royalty-free beats preloaded



## Check all the small components

- 1. Rotary encoders (x7)
- 2. Plastic caps for sliders (x3)
- 3. Small black pushbuttons (x2)
- 4. Small black button caps (x2)
- 5. Male pin header
- 6. Headphone jack
- 7. Brass spacers (x4)
- 8. Medium metal bolts (x11)
- 9. Big metal bolts (x5)
- 10. Adhesive rubber feet (x6)
- 11. Black nylon spacers (x2 long, x1 short)
- 12. Slider potentiometers (x3)
- 13. Metal nuts (x13)
- 14. The smallest metal bolts (x7) (we used the black ones in the photos, but yours should be silverish like the rest of the bolts)

Meet the tools

# **Mandatory tools**

In this chapter, we'll explain what tools you'll need to assemble your Jay-D.

If you have your CircuitMess Tools pack in front of you, you should be all set!

In case you got the Jay-D kit without the Tools pack, this is a good time to borrow some of the tools or purchase them.

The tools required are essential whenever you are assembling, fixing, or modifying electronic devices and are the tools of the trade for every maker/hardware hacker/modder/electrician.

#### All the tools from the box

- 1. Soldering iron
- 2. Desoldering vacuum tool (solder sucker)
- 3. Soldering iron stand
- 4. A small reel of rosin-cored solder
- 5. Cleaning sponge
- 6. Phillips screwdriver
- 7. Diagonal cutter pliers
- 8. Needle-nose pliers

# Soldering iron

This is the most important tool in a maker's arsenal.

For Jay-D's assembly, any entry-level soldering iron will suffice.

If you plan to dive into the world of DIY projects, you should consider getting a more expensive one with more features. There are also many soldering irons with interchangeable tips that can be particularly useful when working with much smaller components.

There are two types of soldering irons you could have received in your tools pack. The first one is white with a temperature regulator, and the second one is blue with a small metal button. Both of them will do the job of soldering the components in place and there is no big difference between them.

You will find the instructions on how to properly solder and take care of both soldering irons in the next chapter.

The soldering iron from the Tools pack

#### Soldering sponge



This small piece doesn't seem like much until you soak it in some water. It then turns into a super solder-cleaning sponge! Use it after soldering a couple of joints to remove the excess solder from the tip of your iron. Make sure that the sponge isn't dripping wet or bone dry - it should be damp.

## Diagonal cutter pliers

With pliers like these, you'll be able to trim the legs of soldered components and cut wires!

We prefer this type shown in the picture (Plato, model 170), but any other type will do.



Diagonal cutter pliers

## Needle-nose pliers

You're going to need pliers like these when assembling the casing, or when plugging in some tricky connectors!

They're generally useful when doing some fine mechanical work.



Needle-nose pliers

# Standard cross screwdriver

You'll need this cross (Phillips) screwdriver to assemble the casing together.

A standard 2.0mm cross screwdriver should do the trick.



# Desoldering vacuum tool (solder sucker)

This tool is useful when cleaning up soldering mistakes, but it isn't necessary for assembly.

If you plan on doing some hacking, modding, or hardware repairs in the future, having this is always a good idea.
Standard cross screwdriver



Desoldering vacuum tool

# <u>Additional useful tools</u>

# Helping third hand with magnifier

This could make your soldering experience a little more enjoyable, especially when doing some more complicated projects.



Helping hand with a lot of additional tools

#### Multimeter

A multimeter can be used for many things: testing tricky connections, measuring battery voltage, testing resistors & capacitors, measuring the current consumption, and more.

It's a useful tool when you're trying to figure out what went wrong with any electronics kit.



### **Solder wick**

Multimeter

You can use solder wick along with the desoldering vacuum tool to clean up any soldering mistakes. Just put it on the wrongly soldered joint and press on it with a hot soldering iron, then it will soak up the excess solder like a sponge!

Useful for fixing solder joints when they cannot be easily reached with a solder sucker.





Solder wick

#### **Assembly**

# **Soldering introduction**

#### The first thing that you'll do as a part of the Jay-D assembly process is soldering!

Have you ever done that before? If your answer is no, we suggest you look at the following few links where you'll find useful tutorials and blogs about soldering. It will only take you 10 minutes to get into the zone and understand how it's done. Here are the links:

- Adafruit's video tutorial featuring Collin Cunningham A tutorial featuring
   Collin Cunningham, a super charismatic electronics guru.
- Adafruit's standard soldering tutorial A great and thorough video tutorial. An absolute must-read, even if you know how to solder. Make sure to check the "common soldering mistakes" section at the end.
- <u>Sparkfun's video soldering tutorial</u> Another well-made how-to-solder video tutorial.
- <u>Sparkfun's standard soldering tutorial</u> A detailed tutorial made by Sparkfun.



A little bit of heat + some solder = a connection!

# There are several rules of soldering that everybody, regardless of their skill level, should follow at all times.

- Never inhale the dust and the fumes that can be produced by the soldering iron! These can be hazardous, so please don't inhale them.
- Never touch the tip of the soldering iron! Even if the soldering iron is turned off
  or completely disconnected from the power source, there is still a possibility
  that it's very hot and, therefore, can cause very uncomfortable pain if
  touched. Always keep it facing away from your hands. If you're finished with
  the soldering iron, unplug it from the power source and leave it to cool off for
  at least five minutes before putting it back in the box.
- Clean the soldering iron! The sponge is your best friend while soldering. Make sure to use it often and clean your soldering iron if you wish to have an easy and simple soldering experience. Carefully hold one part of the sponge with one hand and wipe the tip of the soldering iron on the other part of the sponge to remove the extra solder. Repeat the process until the tip of the iron is nice and clean from the old solder.

- Check your solder joints twice (at least)! Most of the malfunctions in the
  world of electronics are due to bad solder joints, so regardless if this is your
  first or 100th soldering project, always make sure to inspect your joints multiple
  times before proceeding to the next step.
- Keep the soldering iron on the stand when you're not using it.
- **Know how much solder is needed!** Make sure to put just enough solder, not too much, and not too little, since both can cause the device to malfunction.
- **Don't leave any residual solder on the board!** The solder should only be on the parts where the pins connect to the board. Everything else should be clean. Little pieces of solder all over the board are a big no-no!

#### Now go over these rules a couple of times so you don't forget them!

If you follow these rules, your soldering experience should be easy peasy.

# Using the soldering iron

The soldering iron is very easy to use but only when used properly.

If you have purchased the CircuitMess tools pack with your Jay-D kit, you have gotten a white soldering iron with a temperature regulator.

Remember the rules mentioned previously? Good! Let's go over the instructions on how to use the soldering iron now...

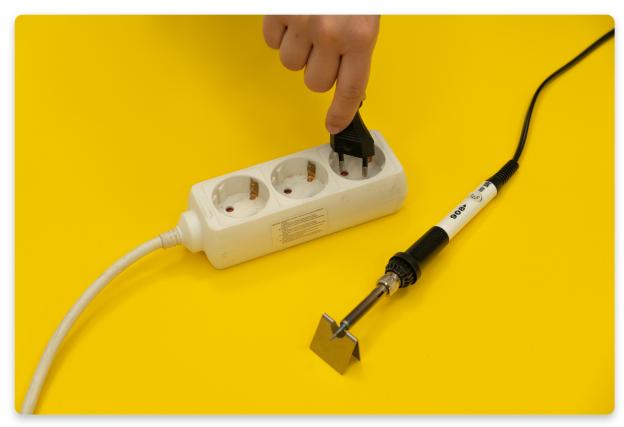
If you're using your soldering iron for the first time or need help with cleaning its tip, check our **video tutorial**.

#### **Soldering iron instructions**



# Step 1

Set up your soldering iron so it stands on the stand - as shown in the photo. After that, plug it into a power outlet.



## Step 2

Set the temperature to **350°** by turning the regulator. There is a small black arrow next to the regulator wheel, so make sure that it points to the right temperature, like in the photo.

Your soldering iron is now ready to use, but give it a minute or two, so it can heat up. The safest way to let it heat up is to leave it on the stand while you wait!



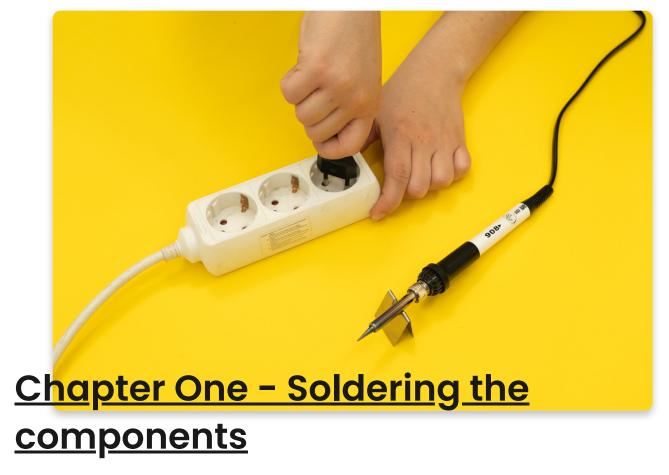
Set the temperature to 350°

### Step 3

Once you're done with soldering (don't worry, we'll let you know when that time comes), you'll unplug the iron from the power outlet to turn it off.

Please use the soldering iron stand every time you are not using the soldering iron to make sure you don't burn the surface or the circuit board!

Make sure to not touch the soldering iron tip for at least five minutes after you have turned it off.



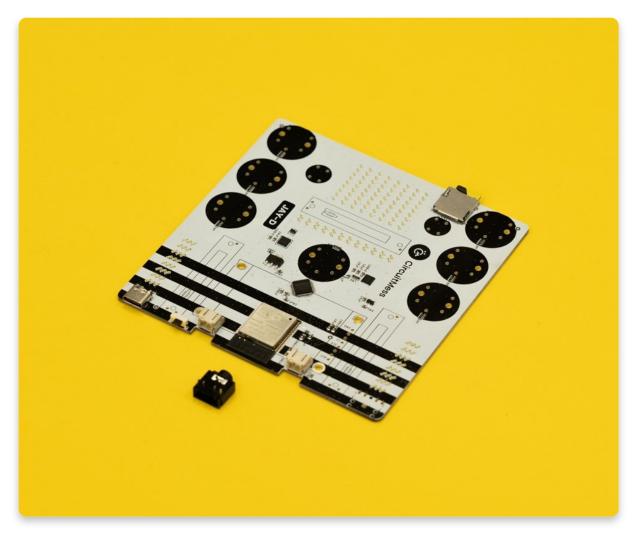
Now when you learned about soldering, it's time to put that into practice. Ready?

# Part One - Soldering the first component

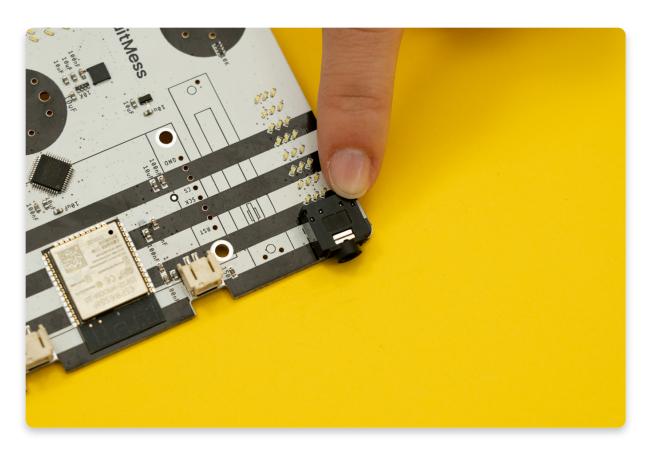
Let's start by soldering the headphone jack.

Here are the parts necessary for this step:

- · The circuit board
- The headphone jack.

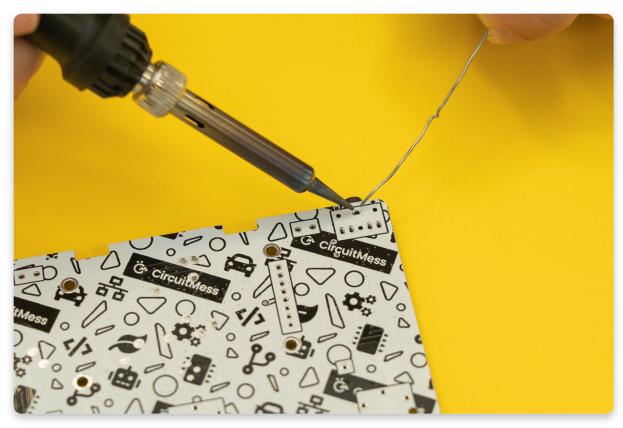


It's important that you solder this component in the right place. Make sure that you have the circuit board facing upwards, as shown in the photos. Once you find the place for the headphone jack pins in the corner of the board (where the black and white stripes are) adjust the component so it fits all the way in.



Adjust the component in its place

Once the pins are in, turn the board upside down while ensuring the headphone jack doesn't fall out. There are five soldering connections you'll have to make here.



Now it's time to solder the first pin!

Firstly, carefully place the soldering iron on the first pin, so that it's touching both the pin and the little plated area around the hole that the pin is going through.

Leave it like that for about ten seconds so it heats up and then apply the tip of the solder to it. The solder should easily melt and spread evenly around the joint.



Making the first connection

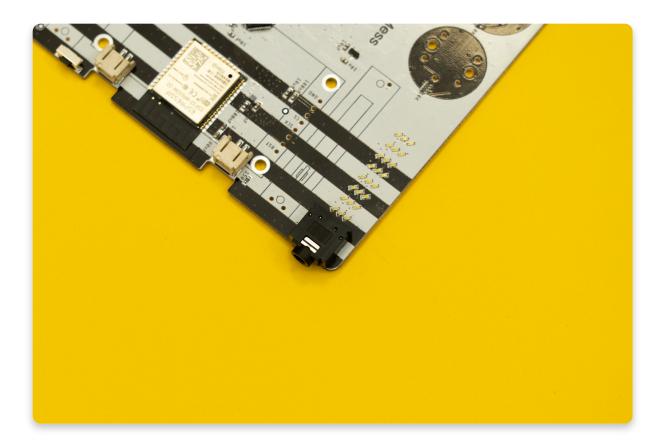
Repeat the process four more times after soldering the first pin to the board.





This is how your soldering connections should look

When you solder every pin, turn the board again so you can see its front side. Check if the headphone jack sits tightly in its place.



Nice! You soldered your first components on the board.

# Part Two - Soldering the pushbuttons

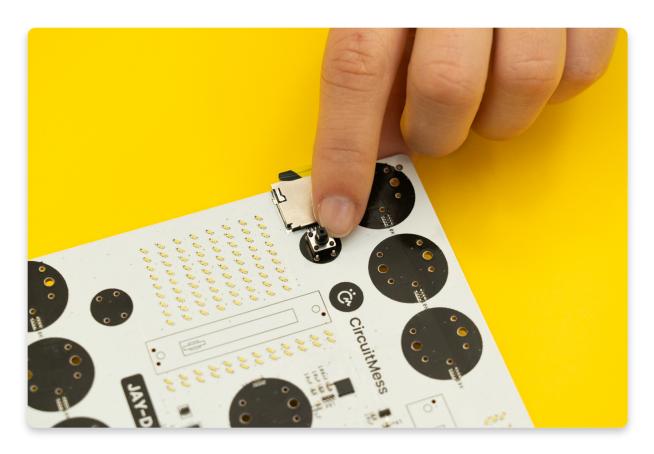
In this step, you'll solder the two small pushbuttons to the board. Here are the components you will need:



The circuit board and two pushbuttons

Now it's time to find their place on the board. Find two small black circles with four holes in places where the pins should go. These circles are located next to the LED board and the SD card socket.

Heads up - the pushbutton pins are shaped like a rectangle, so make sure to fit them accordingly. Also, ensure that the pins go all the way through the board.



This is where you should solder your first pushbutton.

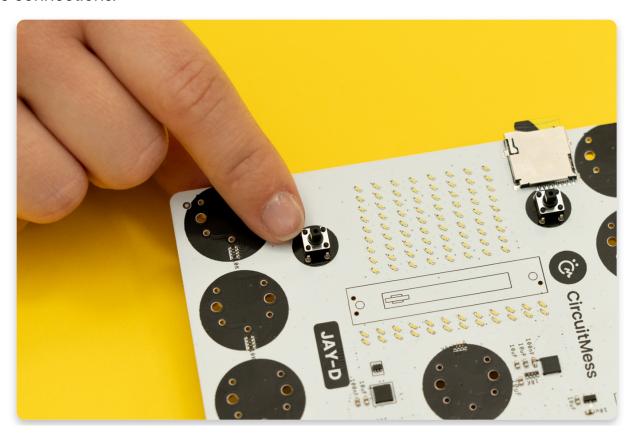
Again, solder the pins from the back side of the board. Flip it and make sure the pushbutton doesn't fall out. Start by soldering the first pin and repeat the procedure for the rest of the pins.





The first pushbutton is soldered to the board

You're doing great! Now it's time to solder the second pushbutton just across the LED display. Insert all four pins and turn the board upside down so you can make the connections.





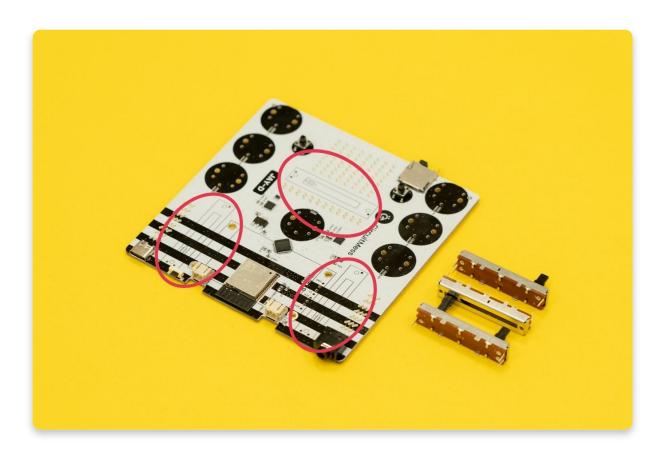
The second pushbutton is soldered to the board

# Part Three - Soldering the sliders

It's time to solder the sliding potentiometers. They are crucial components that will later be used for mixing, so your board will now start looking like a real mixtable.

There are three sliders and each slider has three pins that need to be soldered to the board. There is one pin on one end of the slider and two pins on the other end, so you don't have to worry about aligning them the wrong way.

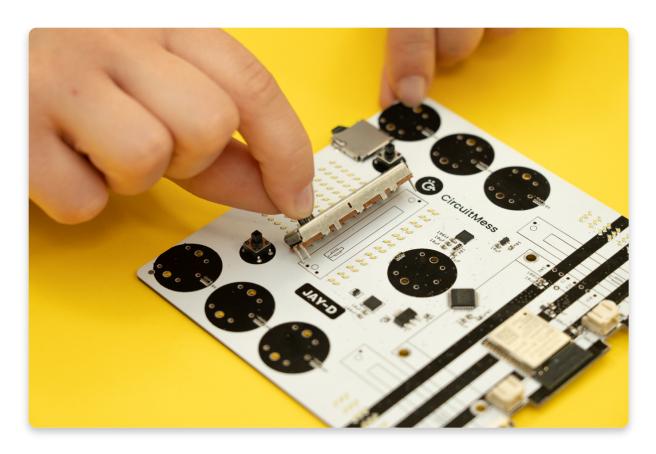
This time, there are no circles pointing to the location of where the sliders should go, but there are three thin rectangles marking their position. Find them on the board and use the photo below as a guide.



This is where the sliders should go!

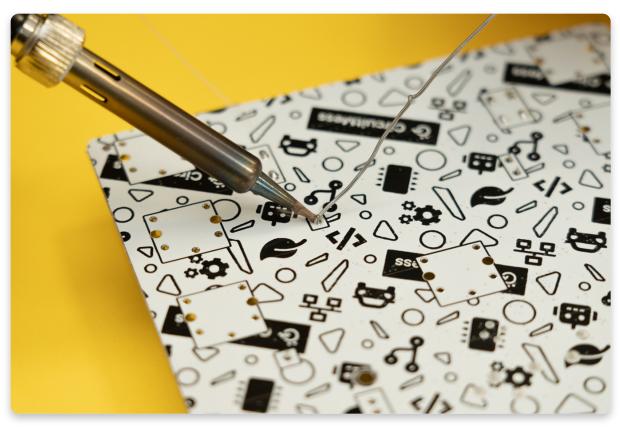
Start with any of the three sliders.

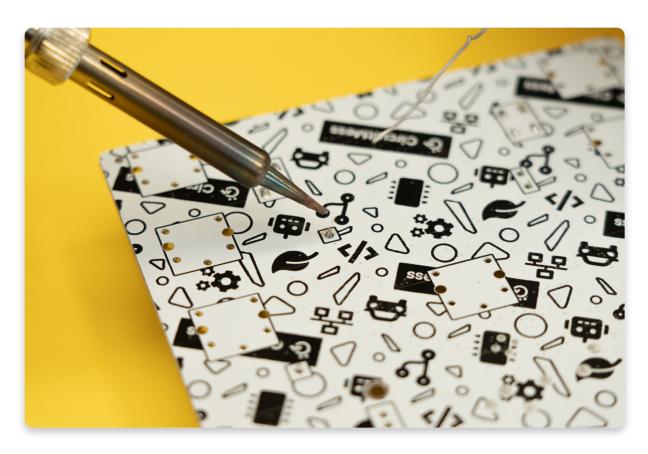
As previously mentioned, there are three pins on each slider. Fit the slider so that the two pins on one side go into the two holes on the PCB board and one pin goes into the single hole on the other side. of the PCB



Insert the slider

After you've inserted the first slider, turn the board upside down and solder the three pins.





Soldering the first pin

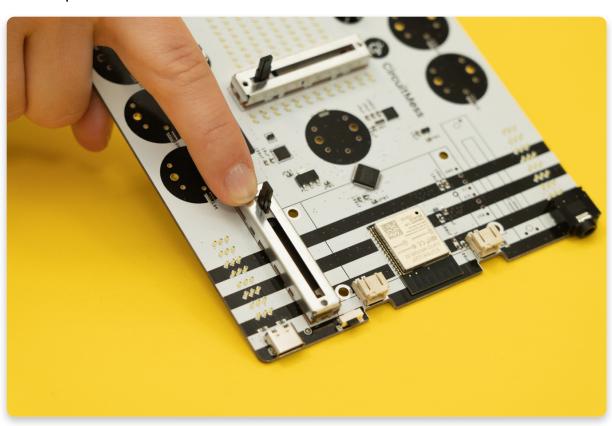




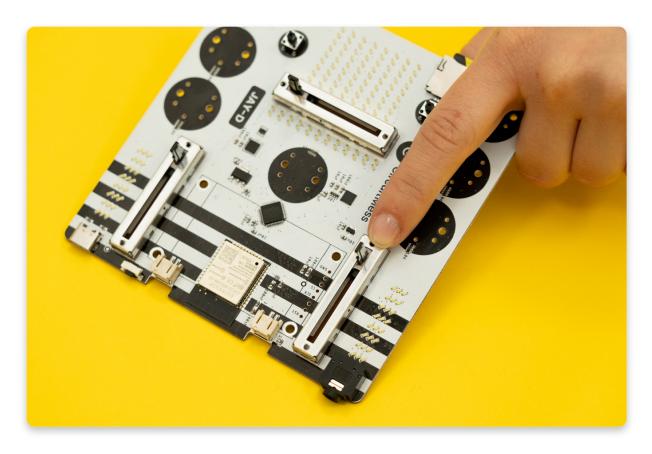
Soldering the two pins

Put the second slider potentiometer on the board and solder it like the first one.

Repeat the process for the last slider as well.



#### The second slider

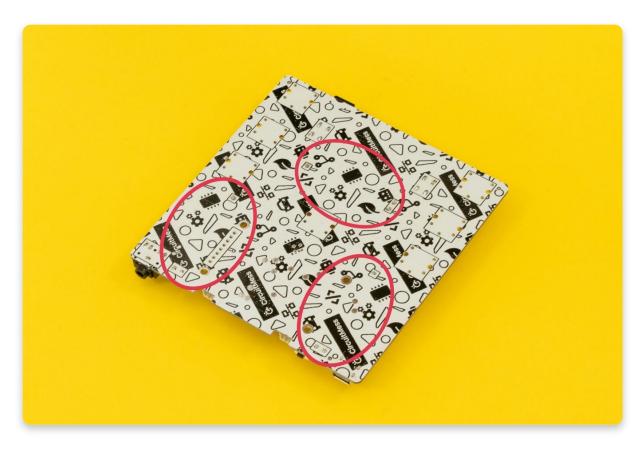


The third slider

All the sliders are now soldered to the board - good job! Ready for the next step?



Sliders soldered to the board from the front



Sliders soldered to the board from the back

## Part Four - Rotary encoders

In this part, we'll show you how to solder the seven rotary encoders. Just like the sliding potentiometers, these rotary encoders will be one big step closer in finishing your mixtable.

Here are the components that you'll need for this step. Got everything? Cool, let's start!



Components you need: 7 rotary encoders + board

Start with inserting the first encoder. As you can see in the photo, each rotary encoder goes where the black circle is shown on the board - it's hard to miss it.

Also, keep in mind that all pins must be inserted into the holes to solder the encoder to the board later. In case any of the pins bend when inserting, simply straighten them out with your fingers and try again.

There are seven pins on each encoder arranged so that there is only one way to insert it. After you insert the first rotary encoder, repeat this step six more times.





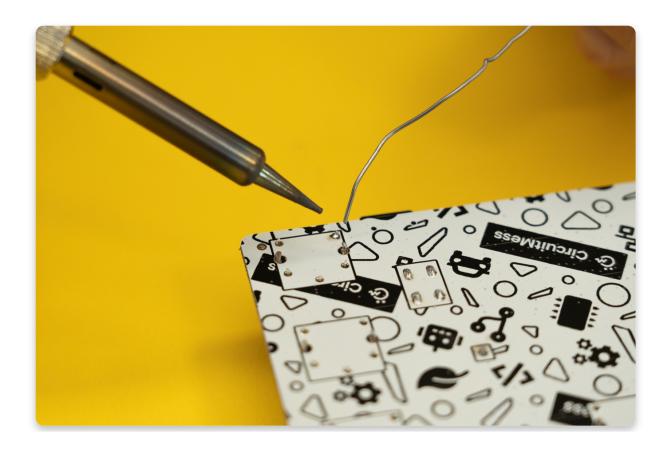
Insert all the rotary encoders

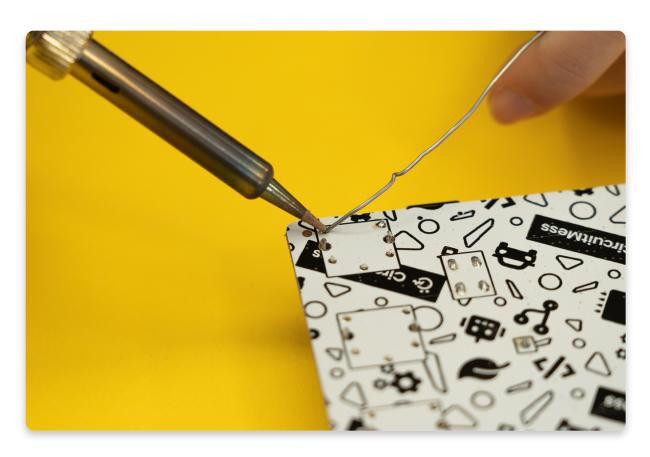
When it comes to soldering the encoders, please be careful because **not all the pins need to be soldered to the board**!

You will need to solder the five small pins and leave the two big ones just like they are without soldering them to the board. In the photos below, you can see the process step by step and the final result.

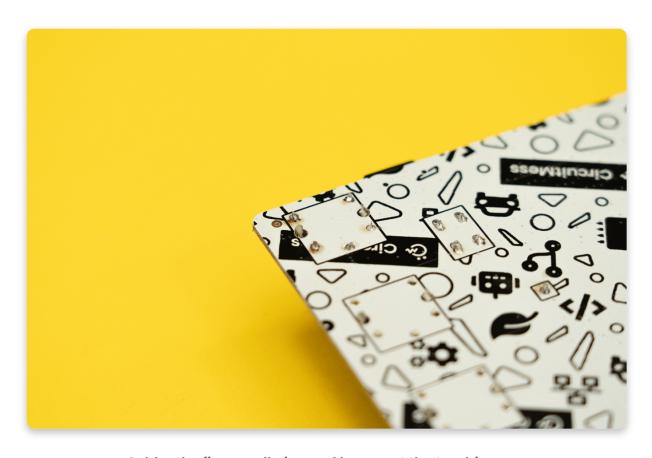


Solder the first pin of the rotary encoder





Solder the rest of the pins (except for the two big ones)



Solder the five small pins and leave out the two big ones

Now repeat the soldering step six more times until all the encoders are soldered to the board.



Your soldering joints on all the rotary encoders should look like this

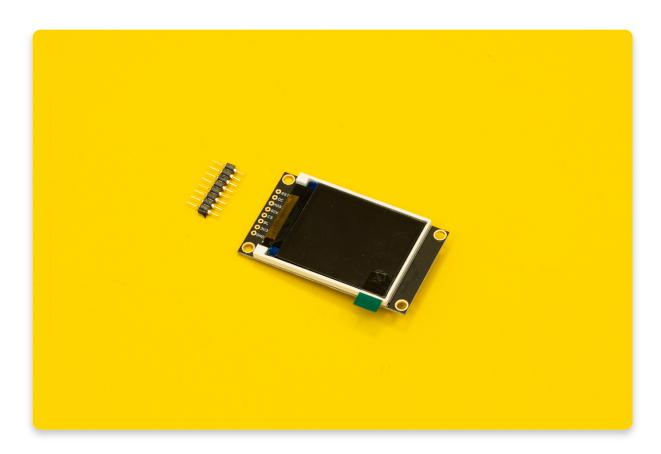
# Part five - Soldering the screen

Soldering the screen is the last step in this chapter. This is a pretty big one, so you should treat it with care.

You'll notice a little protective layer on top of it, which you can take off by pulling the little green tab. Don't do that just yet, this protective layer makes sure that the screen stays protected all the way through the soldering part.

After you've completed your soldering, take it off so your screen can really shine! Everything will work just as well even if the protector remains on, so don't worry too much about it. Let's start!

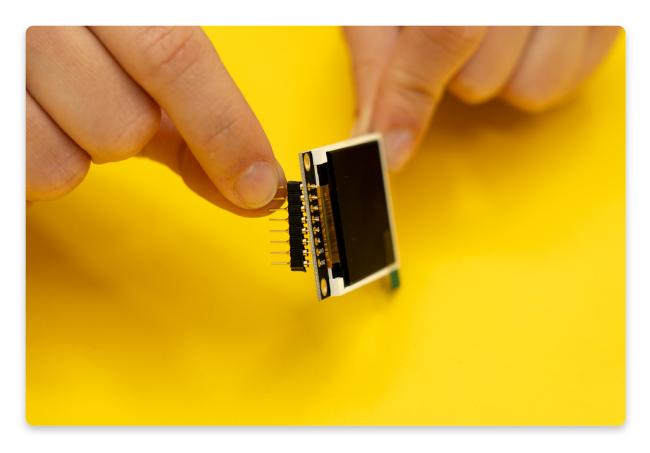
You'll need the screen and the pin header, to begin with.



Components you'll need for this step

Insert the pins into the board with the screen.

Be careful in how you insert the pins since the upper and the bottom part of the pins are different. The pins on the side that you should insert into the PCB are shorter than the pins on the opposite side. Use the photo below as a reference.



Insert the pin header

# It's soldering time! Now, bear with us, this is important.

Pins should be soldered perpendicular to the board with the screen. There is a useful tip that you can use at this point:

#### 1) Solder just the first pin of one row of headers



Solder only the first pin

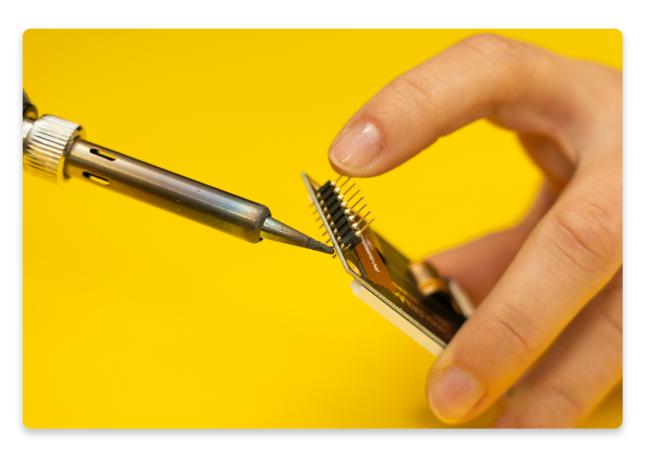
- 2) When the first pin is soldered, check if the pin header is perpendicular to the board
- 3) If the header is slightly skewed and needs adjusting, melt the solder and tilt the headers with your fingers.

(Watch out not to burn yourself.)



Adjust the pin header by melting the solder on the first pin

4) Check if the headers are aligned correctly, if not then repeat the process

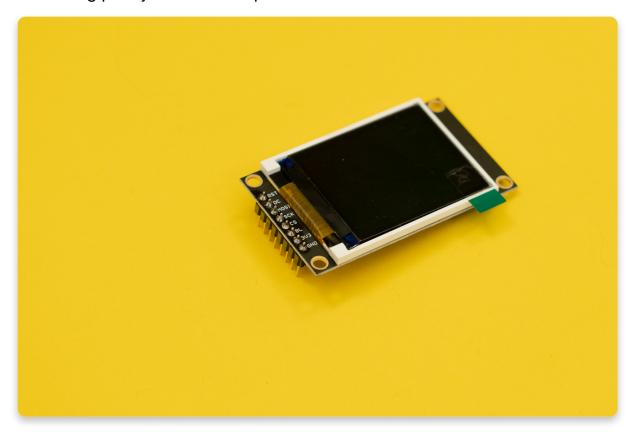


Repeat the step if necessary until the pin header is perpendicular to the board



The first pin is soldered and should look like this

When you're confident that the pin header is perpendicular, continue to solder all the remaining pins, just like in the photo.



All the pins are soldered!

You successfully soldered the pin header that will connect the screen with the main board. Now we'll guide you through that process as well.

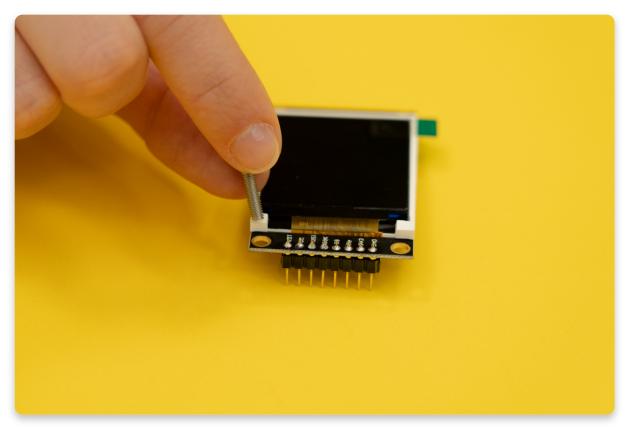
Here is what you need in this step:

- Main board
- Screen
- 4 big metal bolts
- 4 metal spacers
- 4 golden spacers.



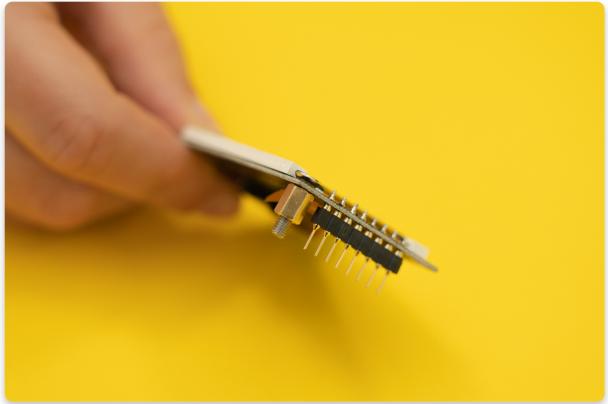
All the components you need

Start by inserting the big metal bolts into one of the holes in the corner of the display board.



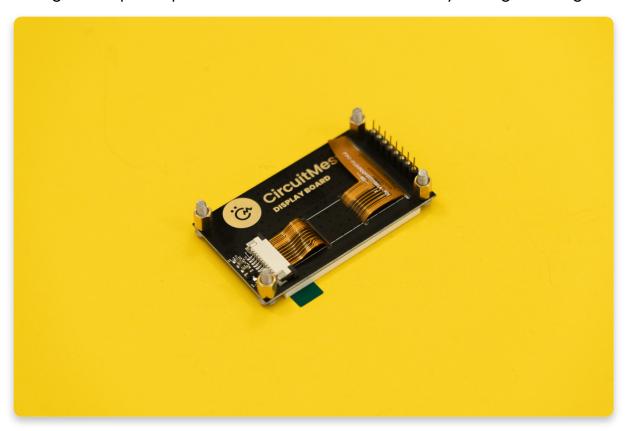
Take one golden spacer and place it on the opposite side of the board screwing the bolt at the same time so that the spacer sits tightly. You can do that with your hand but don't be afraid to ask for help from an adult to make sure the bolt is tightened correctly!



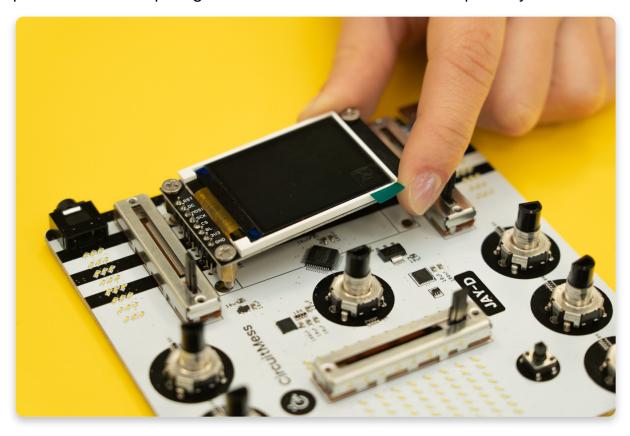


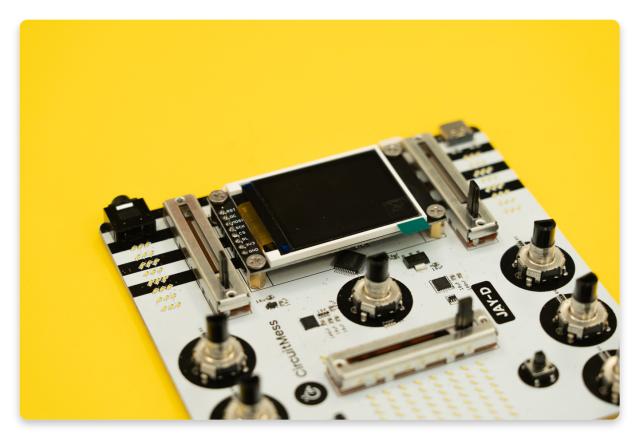
Tighten the bolt

Repeat the same step on each of the corners of the screen. Take one big metal bolt and one golden spacer per corner and make sure that they are tight enough.



You can now place the screen on the board. Make sure to adjust the screen like in the photo so that the pins go on the left side where the headphone jack is.





If you wondered how are we going to tighten the screen to the board - well, it's time to give you an answer.

Turn the main board upside down while holding the screen, so it doesn't fall out. Take one metal nut and place it at the bottom of the bolt. Tighten it with your fingers, so it holds the screen in place.

Repeat that for all four bolts!

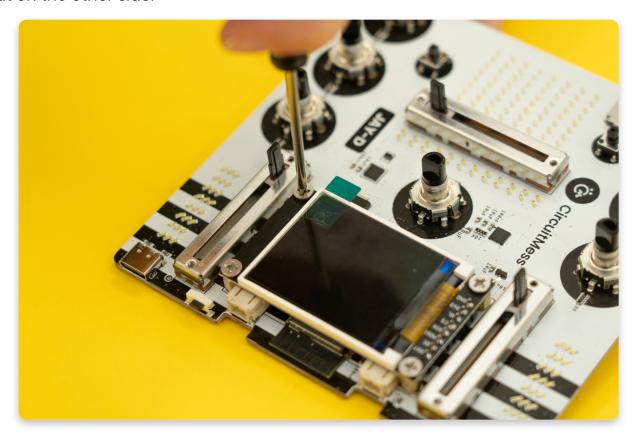


Tighten the nut so it holds the screen in place



Repeat that step until all nuts are tightened

For extra protection, tighten the bolts by screwing them with your screwdriver. It would be best if you screwed the bolt on one side of the board while holding the nut on the other side.



Tighten the bolts with the screwdriver

Alright, everyone, this is the last time you're going to use your soldering iron in this project! It's time to solder the screen to the board. Once it's finally connected, it'll be ready to show your cool music creations.

Turn the board upside down and you should see the pins of the screen poking through. It's located between the two spacers you were just tightening in the previous step.



Time to use the soldering iron one more time!



Solder the pins that connect the screen

#### Remember



We hope you had a great time soldering the components. Sadly, you'll have to turn off your soldering iron now, but there are fun steps ahead, and we're not quite done yet! Please turn off your soldering iron by unplugging it from the power outlet. Leave it on the soldering iron stand for at least five minutes, so it cools off before you put it away.

Ready to continue?

If you need help with cleaning the tip of your soldering iron, please check our <u>video</u> <u>tutorial</u>.

## <u>Chapter Two - First check</u>

### It's time to see if everything works!

This is a short, but sweet step where you find out if everything works as it should.

Only after doing that should we go on with assembling the casing!

It would be a lot of work to disassemble the casing if we found out something wasn't working! That's why it is important to do this simple check.

Let's start...

### Step #1

Find a power adapter with an output of minimally 2A (ampere). This means that almost any adapter that you use to charge your smartphone should work just fine.

You'll need a 2A power adapter

#### Step#2

Use the USB-C cable for charging and programming the device that you got in the box. Insert the cable into the power adapter.

#### Step#3

Insert the other side of the USB cable into the USB port on the board.

#### Step #4

Connect the power adapter to the power outlet to turn on your Jay-D.

### Step #5 - Is it working?

If you did a good job with soldering all the pins and if all the components work - you should get something showing on the screen.

You still can't program or mix some music, but if your Jay-D shows an image on the screen, feel free to continue with the tutorial.

#### Step #6 - Input Test

The first thing that pops up when you turn on your Jay-D is the input test. In this step, you'll test if all the components are properly soldered by clicking, sliding, and rotating all the buttons, encoders, and sliders.

- 1. Click all the encoders and two small buttons
- 2. Rotate all the rotary encoders until they are completely red on the display
- 3. Slide all the slider potentiometers until they turn red on the display

Watch out! A batch of Jay-Ds from November and December 2021 were shipped with a firmware glitch that might cause them to get stuck on the initial test screen. If your Jay-D's screen is flashing when turned on and not working properly, you will have to update its firmware on this step.

To do so, please check this <u>FAQ</u>.

Press any key to exit the input test and proceed to the next step in the build guide.

You can also check our YouTube video of Input test at this <u>link</u>.

If the screen doesn't light up, that most probably means that **one of the** components is not properly soldered.

Check for any bad solder joints, solder bridges, unsoldered pins, and residual solder somewhere on the board.



ALWAYS disconnect the power supply before starting the soldering process!

After fixing the soldering joints, repeat the first check process to see if the screen lights up.

In case this doesn't help, reach out to us via **contact@circuitmess.com**, and we'll do our best to help out! Make sure to attach a few photos of your soldering joints on the boards so we can troubleshoot as soon as possible.

#### Loading...

What's next?

## <u>Becoming a DJ</u>

# Congratulations! You have just built your own DJ mixtable!

We sincerely hope you liked the project so far because there's more coming. After doing one final check to see if everything works, you'll learn how to use its features and mix music.

Final check:

- 1. Insert the USB-C cable into the port on the board
- 2. Plug in the power adapter
- 3. The screen lights up!

Insert the cable into the port

Plug in the power adapter

The screen lights up!

#### Check out Jay-D's Usage Guide!

Now that you assembled your Jay-D, click on the link below and you'll find a step-by-step guide on how to remix songs and much more.

• Jay-D Usage Guide

In case you experience any trouble along the way or if the screen doesn't light up, check all the soldering connections once again and make sure you assembled every component correctly. If the issue persists, send us an email at contact@circuitmess.com with a couple of Jay-D photos attached so we can troubleshoot and help!